

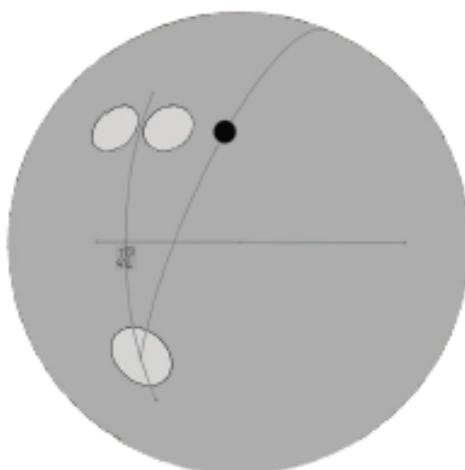
MOtion Hole Symmetrical Instructions



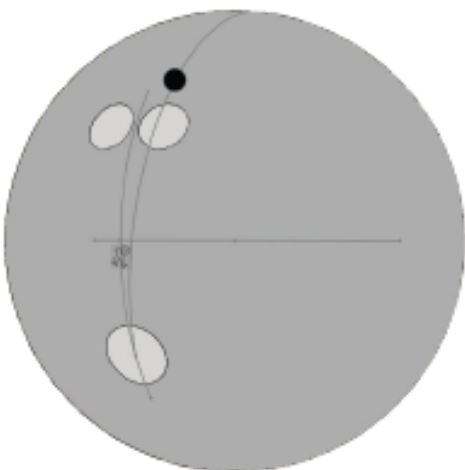
Suggested Symmetrical Layouts (Continued)

NEW Drilling Layout - MOtion Hole Drilling - Strongest back end reaction

For PAPs 5" over or more:



For PAPs less than 5" over:



Draw a line on the ball from the center of the thumb hole through the pin. Extend the line 10" past the pin to the bottom of the ball and mark that spot that is 10" from the pin. That is the intended location for the balance hole. Place a piece of white tape on that spot. Bowl with the ball to make sure the ball doesn't flare over the tape. If the ball flares over the tape, move the tape sideways to miss the track flare. Drill the balance hole 4" deep. Start with a $\frac{3}{4}$ " diameter hole. Increase the diameter of the hole to as much as $1\frac{1}{4}$ " to increase the backend reaction, if desired.