

Blue 2 - Roller



Oil Per Board: 40 uL Oil Pattern Distance: 40 Feet Volume Oil Total: 21.16 mL Total Boards Crossed: 529 Boards

Forward Oil Total: 16.16 mL
Forward Boards Crossed: 404 Boards

Reverse Oil Total: 5 mL
Reverse Boards Crossed: 125 Boards

| | Start | Stop | Loads | Speed | Crossed | Start | End | Feet | T.Oil |
|---|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 4 | 10 | 148 | 0.0 | 4.2 | 4.2 | 5920 |
| 2 | 9L | 9R | 2 | 14 | 46 | 4.2 | 8.1 | 3.9 | 1840 |
| 3 | 10L | 10R | 5 | 14 | 105 | 8.1 | 18.0 | 9.9 | 4200 |
| 4 | 10L | 10R | 5 | 18 | 105 | 18.0 | 30.7 | 12.7 | 4200 |
| 5 | 2L | 2R | 0 | 26 | 0 | 30.7 | 40.0 | 9.3 | 0 |

Navigation: Forward Reverse More Info

| | Start | Stop | Loads | Speed | Crossed | Start | End | Feet | T.Oil |
|---|-------|------|-------|-------|---------|-------|------|-------|-------|
| 1 | 2L | 2R | 0 | 30 | 0 | 40.0 | 18.0 | -22.0 | 0 |
| 2 | 10L | 10R | 2 | 18 | 42 | 18.0 | 12.9 | -5.1 | 1680 |
| 3 | 9L | 9R | 2 | 14 | 46 | 12.9 | 9.0 | -3.9 | 1840 |
| 4 | 2L | 2R | 1 | 10 | 37 | 9.0 | 7.6 | -1.4 | 1480 |
| 5 | 2L | 2R | 0 | 10 | 0 | 7.6 | 0.0 | -7.6 | 0 |

Navigation: Forward Reverse More Info

Report Date

6/10/2009

Conditioner:
Type In or Select One

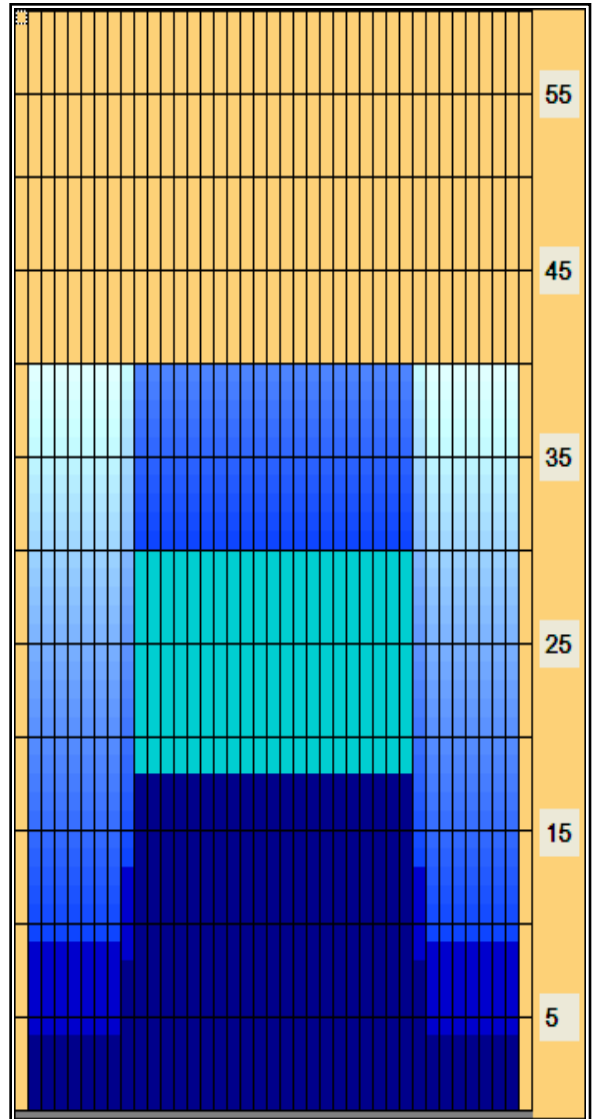
TransferType:
Type In or Select One

Forward Oil

Reverse Oil

Combined Oil

Buff Area



Arrow Zone Ratios

| Item | 2-5L:16L-20 | 6-10L:16-20 | 11-15L:16L-20 | 16L-20:20-16R | 16L-20:20-16R | 20-16R:15-11R | 20-16R:10-6R | 20-16R:5-2R |
|------------|-------------|-------------|---------------|---------------|---------------|---------------|--------------|-------------|
| ul Arrow | 200 | 360 | 840 | 840 | 840 | 840 | 360 | 200 |
| Zone Ratio | 4.2 | 2.33 | 1 | 1 | 1 | 1 | 2.33 | 4.2 |

Track Zone Ratios

| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 4.2 | 1.36 | 1 | 1 | 1.36 | 4.2 |

