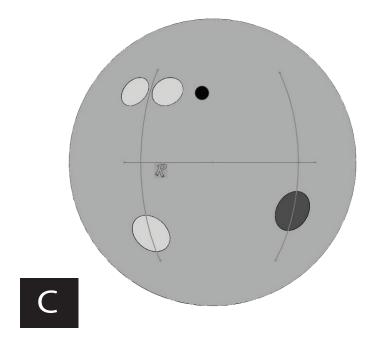


Suggested Symmetrical Layouts (Continued)

Pin Beside with Balance Hole - Medium Revving with Continuation .054" diff. undrilled

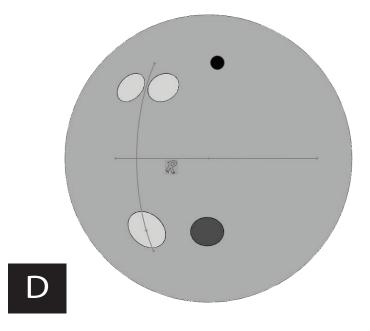


Place pin 3" to 5" from PAP for desired flare.

Place Balance Hole on the VAL, 1 ½" below the midline.

Drilled Ball Specs. Int. Diff. - .014"; Total Diff. - .058"

Pin Above with Double Thumb Balance Hole - Fastest Revving Layout .054" diff. undrilled



Place pin 4" from PAP -30 degree VAL angle. Place Center of Balance Hole 1 ³/₄" from edge of thumb assembly **Pitched** 1 ¹/₄" away from the thumb. Drill balance hole 2 ³/₄" deep.

> Drilled Ball Specs. Int. Diff. - .031"; Total Diff. - .077"