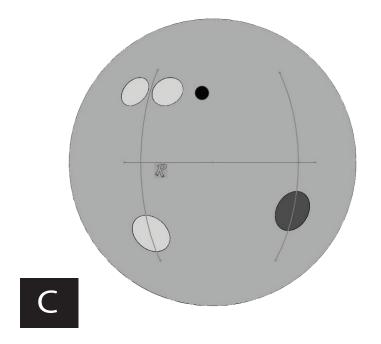


## Suggested Symmetrical Layouts (Continued)

**Pin Beside with Balance Hole** - Medium Revving with Continuation .054" diff. undrilled

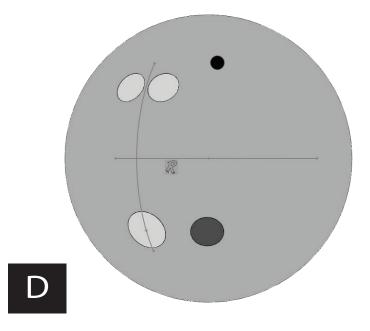


## Place pin 3" to 5" from PAP for desired flare.

Place Balance Hole on the VAL, 1 ½" below the midline.

Drilled Ball Specs. Int. Diff. - .014"; Total Diff. - .058"

**Pin Above with Double Thumb Balance Hole** - Fastest Revving Layout .054" diff. undrilled



Place pin 4" from PAP -30 degree VAL angle. Place Center of Balance Hole 1 <sup>3</sup>/<sub>4</sub>" from edge of thumb assembly **Pitched** 1 <sup>1</sup>/<sub>4</sub>" away from the thumb. Drill balance hole 2 <sup>3</sup>/<sub>4</sub>" deep.

> Drilled Ball Specs. Int. Diff. - .031"; Total Diff. - .077"