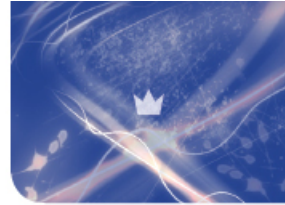
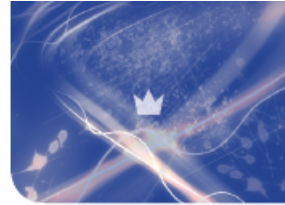


Brunswick 

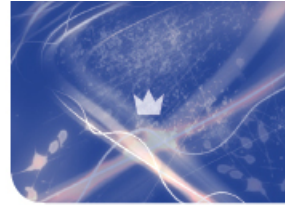


IN-SEASON LANE INSTALLATION



WHY CHOOSE IN-SEASON INSTALLATION?

With in-season installation, there is no impact to your business – no downtime. One lane pair is installed each night. Your center is up and running in the morning.



Brunswick **Prolane & Anvilane Survey**

Service Manager: _____ Contract No: _____
 Date Created: 000100 Foreman/Installer: _____

Order Details

Customer Number: _____
 Center Name: _____
 Street Address: _____
 City, State, Postal Code: _____
 Country: _____
 Phone Number: _____
 Date: 000100

Brunswick Distributor Representative: _____

Location: Ground Floor Second Floor Sq Feet: _____

Storage Space: _____

Location: _____

Finisher Type: Brunswick AIR Surface to Substr Concrete Surface

Are the pins placing on epoxy? Yes No

Ball Return: Surface Substr 9 1/2" 5 1/2" Other _____

Return Width: _____ Length of rear trap door _____ Detail on next page →

Length of trap door _____

Are special or additional trap doors required? Yes No

Outlets: Voids Plywood 1/2" Acc Ballmat Competitive Synthetic

Foundation: Job Slab Other _____

Return Width: _____ 9 1/2" 5 1/2" _____

Is there presently moisture under the foundation? Yes No

Has there ever been moisture under the foundation? Yes No

Lanes: Number of Lanes _____ Epoxy Injected? Yes No

Type of Lanes: Standard wood Sectional wood Screen 200 Competitive Synthetic

Type of products: Wood Synthetic On head joint only Full Lane

Was the Guardian process used? Yes No Linear feet required: _____

Approach: Loose approach fits? Yes No Base molding height: _____

Left alleyway: _____ Right alleyway: _____

Alignment: Center line of division to end of approach fill: _____

Post Runs: _____

Left: _____ To _____ = _____ Lane: _____ To _____ = _____

Right: _____ To _____ = _____ Lane: _____ To _____ = _____

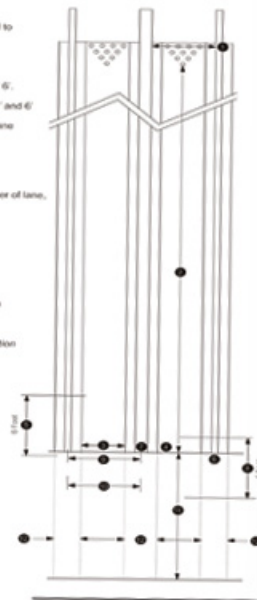
1 of 1 **Let Modified 8/2013**

Measurement Instructions:

- Kickbacks** - Measure distance between kickbacks, wood to wood, at last row of pin spots.
- Length of Lanes** - Measure from foul line to center of head pin spot.
- Width of Lanes** - Measure width of lanes between 2' and 6'.
- Thickness of Lanes** - Measure width of lanes between 2' and 6'.
- Lengthwise Dish** - Measure at the foul line at center of lane (3" behind 2' in front of foul line).
- Division Fill Thickness** - Measure at center of fill.
- Ball Return Fill Thickness** - Measure at center of fill.
- Slide to Ball Impact Area Depression** - Measure in center of lane, 2' in front, and 4' behind foul line.
- Crosswise Dish** - Measure 2 inches in back of foul line (lane only).
- Crosswise Dish** - Measure center of fill to center of fill, 6" behind foul line.
- Length of Approach** - Measure from foul line to step up.
- Width of Approach Fill** - Measure both division approach (and return fill on each lane measured).

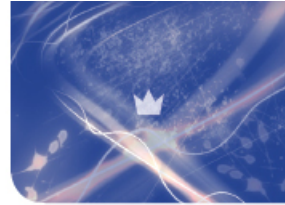
If center has more than one generation of lane installation (don't, replacement of section, etc.), then prepare schematic chart for each section of the 3/4" lanes in "Selection of Lanes Chart".

Brunswick **Prolane & Anvilane Survey**



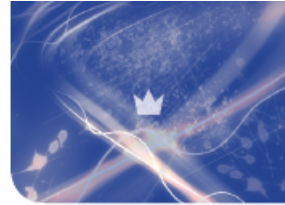
SURVEY OF SITE

The survey allows Brunswick installers to identify the specific needs of each center and outline the full scope of the installation, reducing your risk for unforeseen, additional costs.



**SECURE & LEVEL
EXISTING LANES**

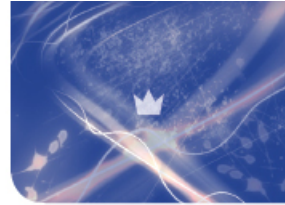
Care is taken in the preparation of the existing wood lane to ensure it provides a solid and flat foundation prior to panel installation. This maximizes long term reliability of the lane surface – does not compromise structural integrity of the lanes.



**PREPARATION
OF APPROACH:**

Remove and
fill foul line

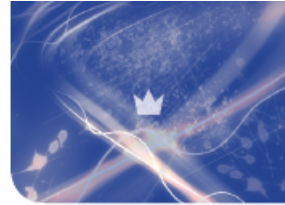
Existing foul line is
removed and the
void is filled to
prevent shear points
in the ball impact
area.



**PREPARATION
OF APPROACH:**

Replace fill panels

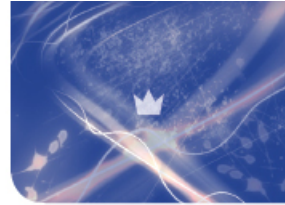
A portion of the
approach fill is
replaced and
lowered to assist in
flattening the
approach.



**PREPARATION
OF APPROACH:**

Secure approach
and head area

Seven rows
of screws secure
approach and lane
in this heavy impact
area providing a
strong and secure
foundation.

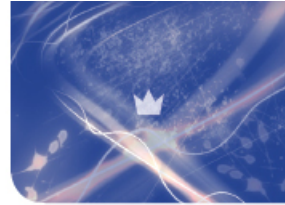


**PREPARATION
OF HEAD**

Plane head, foul
line and approach
area to flatten

Brunswick 

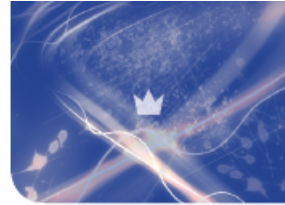
IN-SEASON LANE INSTALLATION



DRUM SAND
HIGH AREAS
OF APPROACH
AND LANE AS
NEEDED

Brunswick 

IN-SEASON LANE INSTALLATION

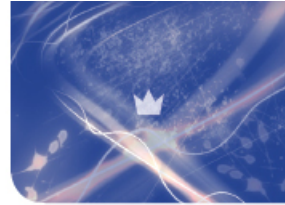


**REMOVE PIN DECK
AND FLAT GUTTERS**



Brunswick 

IN-SEASON LANE INSTALLATION

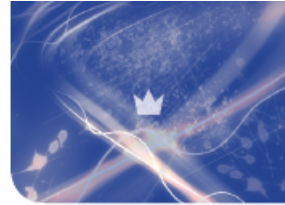


**REBUILD PIN DECK
FOUNDATION**

Foundation materials are replaced as needed in order to provide adequate strength in this area.

Brunswick 

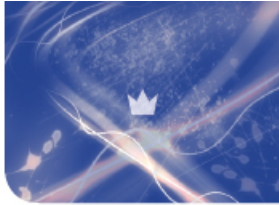
IN-SEASON LANE INSTALLATION



INSTALL NEW PIN
DECK AND FLAT
GUTTERS

Brunswick

IN-SEASON LANE INSTALLATION

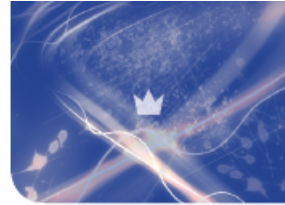


LAYOUT AND
SQUARE FOUL
LINE PANELS



Brunswick 

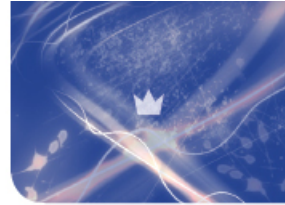
IN-SEASON LANE INSTALLATION



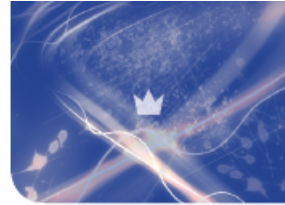
LAYOUT LANE
PANELS AND ALIGN
BOARD LINES

Brunswick 

IN-SEASON LANE INSTALLATION



SECURE LANE
PANELS

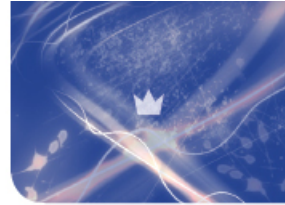


SEAL LANE JOINTS

Sealed lane joints prevent cleaners and conditioners from entering joints.

Brunswick 

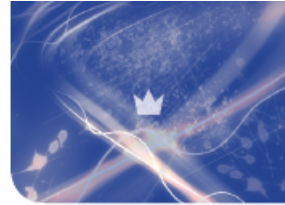
IN-SEASON LANE INSTALLATION



**FINISH WORK AND
CLEAN-UP**



IN-SEASON LANE INSTALLATION



BEFORE AND AFTER

Synthetic lane replacement transforms your center and provides stable performance and benefits for many years to come.